

PART LIST—MODEL NO. IM538551

Rev. 3/93

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Programmable Console	42	8	Pedal Screw
2	1	Pulse Earclip	43	2	Sensor Bracket Screw
3	4	Console Screw	44	3	Small Screw
4	1	Power Key	45	2	Tension Motor Screw
5	1	Console Plate	46	1	Sensor Bracket
6	2	Console Bolt	47	1	Optical Sensor
7	2	Handrail Foam	48	4	Small Pushnut
8	1	Left Handrail	49	2	Pedal Chain
9	1	Right Handrail	50	2	Pedal Spring
10	1	Hood	51	1	Wire Harness/Power Plug
11	1	Frame	52	1	Access Cover
12	8	Screw	53	2	Handrail Mounting Bolt
13	1	Roll Pin	54	2	Rear Stabilizer Endcap
14	1	Drive Pulley	55	2	Front Stabilizer Endcap
15	1	Drive Shaft	56	2	Link Arm Bumper
16	2	Small Spacer	57	8	Pedal Arm Bushing
17	1	Thin Spacer	58	1	Left Pedal Arm
18	2	Bearing	59	1	Right Pedal Arm
19	1	Resistance Disk	60	4	Pedal Pivot
20	1	Small Tension Spring	61	2	Pedal Arm Spacer
21	1	Limit Switch	62	2	Link Arm Spacer
22	2	Limit Switch Screw	63	2	Link Arm
23	1	Large Tension Spring	64	4	Link Arm Bushing
24	1	Tension Bracket	65	2	Pedal
25	1	Tension Rope	66	4	Link Arm Washer
26	1	Drive Belt	67	4	Master Link Assembly
27	1	Tension Pulley Belt	68	2	Pedal Arm Bumper
28	1	Pulley Axle	69	2	Spring Pulley
29	2	Small Bushing	70	1	Power Cord
30	1	Pulley Axle Spacer	71	2	Pedal Foot Pad
31	1	J-Bolt	72	1	Tension Pulley
32	1	Tension Motor	73	4	Master Link Bushing
33	1	Adjustment Bolt	74	6	Spring Washer
34	2	Large Pushnut	75	4	Washer
35	1	Right Sprocket	76	4	Long Screw
36	1	Left Sprocket	77	2	Pedal Sleeve
37	1	Pulley Bracket	78	6	Shaft Washer
38	1	Nut	79	2	Sprocket Bushing
39	1	J-Bolt Washer	80	2	Retainer
40	1	Handrail Saddle	81	1	Large Spacer
41	2	Tabbed Bushing	#	1	Owner's Manual

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover for information about ordering replacement parts.

